Optical Fiber Cable Specification

6, 24 Fibers(G.652.D: PureBand®) /Loose Tube/

Water Blocking Tape/ Polyethylene Sheath/

ADSS Type

Aerial Application

Approved by

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Date:

October 19, 2010

1. General

This specification covers the design requirements and performance standards for the supply of low water peak Single-Mode (PureBand®) optical cables to be used in aerial application.

The features described in this document are intended to provide information on the performance of Sumitomo Electric's optical cable and aid in handling and installation.

1.1 Cable Description

Loose Tube Cable is a design that has superior tensile strength and flexibility in a compact cable size. Sumitomo Electric's Loose Tube Cable utilize Reverse Oscillating Lay (ROL) of the loose tube for quick and easy mid-span entry, and provides excellent optical transmission and physical performance. Recommended applications include aerial.

1.2 Quality

Sumitomo Electric ensures a continuing level of quality in our cable products through several programs including ISO 9000.

1.3 Reliability

Sumitomo Electric ensures product reliability through rigorous qualification testing of each product family. Both initial and periodic qualification testing are performed to assure the cable's performance and durability in the field environment.

1.4 Reference

IEC 60793-1, 60793-2, 60794-1 ITU-T G650, G652

2. Optical Fiber

2.1 Low Water Peak Single-Mode Fiber

Sumitomo Electric offers Low Water Peak Single Mode (PureBand®) optical fiber, manufactured by the Vapor Axial Deposition (VAD) process to produce the highest quality glass with excellent geometry, high strength characteristics and attenuation that approaches theoretical minimum.

The SM fiber is fully compatible with other commercially available SM fibers and has zero dispersion wavelength around 1310 nm.

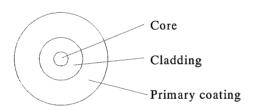
2.1.1 General Design

Optical properties of the SM fiber are achieved through a germanium doped silica based core with a pure silica cladding which meets ITU-T G652.D, UV curable acrylate protective coating is applied over the glass cladding to provide the necessary maximum fiber lifetime.

2.2.2 Construction

Mode field diameter at 1310 nm $9.2 \pm 0.4 \, \mu m$ Core/cladding concentricity error $\leq 0.4 \, \mu \text{m}$ Cladding diameter $125.0 \pm 1.0 \, \mu m$ Cladding non-circularity $\leq 1.0 \%$

Primary coating material UV curable acrylate diameter $250 \pm 15 \mu m$ (Colored)



Cross section of fiber

Not to Scale

2.2.3 Optical Characteristics

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Attenuation at 1310 nm	≤ 0.35 dB/km
at 1383 nm	≤ 0.36 dB/km
at 1550 nm	$\leq 0.22 \text{ dB/km}$
in 1530-1565 nm	≤ 0.25 dB/km
Dispersion at 1550 nm	$\leq 18.0 \text{ ps/nm} \cdot \text{km}$
Zero dispersion wavelength (λo)	1300-1324 nm
Zero dispersion slope	$\leq 0.092 \text{ ps/nm}^2 \cdot \text{kr}$

Cable cut-off wavelength (λcc) Polarization Mode Dispersion (PMD_O) $\leq 0.2 \text{ ps/Vkm}$ (Link design value)

≤ 1260 nm

2.2.4 Mechanical Characteristics

1.2 % (0.86 GPa) Proof stress level

Fiber curl (Fiber radius of curvature) $\geq 4 \text{ m}$

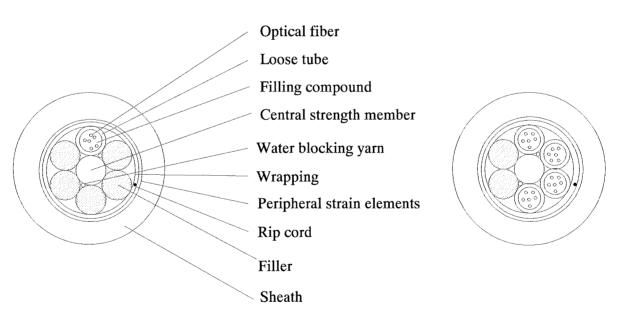
3. Fiber Optic Cable 3.1 General Design

The color coded fibers are housed in multiple color coded plastic loose tube which are stranded around a dielectric central strength member utilizing Reverse Oscillating Lay (ROL). Water blocking yarn(s) may be applied over strength member.

The cable core shall be wrapped with water swellable tape as water block. Polyethylene sheath with peripheral strain elements is covered over the cable core.

3.2 Construction

<u> Item</u>	Specification	
Central strength member	FRP	
Loose tube material	PBT	
diameter	Nom. 2.2 mm	
Filler	Plastic	
Yarn	Water blocking yarn(s)	
Filling compound in tube	Jelly	
Wrapping material	Water blocking tape	
Peripheral strain elements	Aramid yarn	
Ripcord material	Plastic yarn	
Sheath material	Polyethylene colored black	
thickness	Nom. 1.6 mm	



Cross section of 6-fiber cable

Cross section of 24-fiber cable Not to Scale 3.2.1 Buffer Tube Stranding

Fiber count	Max. fiber number per tube	Number of tube & Fillers
6	6	1 tube + 5 filler
24	6	4 tube + 2 filler

3.2.2 Cable Diameter and Weight

Fiber count	Nom. diameter (mm)	Nom. weight (kg/km)
6, 24	11.5	95

3.2.3 Color Coding

Each fiber and tube shall be identifiable throughout the length of the cable in accordance with the following color sequence. Fiber color in each tube starts from No. 1 Blue.

Fiber	Color
No	6 fiber tube
1	Blue
2	Orange
3	Green
4	Brown
5	Slate
6	White

Tube	Color	
No	6, 24-fiber Cable	
1	Blue	
2	Orange	
3	Green	
4	Brown	

3.2.4 Sheath Marking

The length and identification marking are hot stamped on the sheath at one meter interval with white color.

The accuracy of the length marking shall be $\pm 1\%$.

Re-marking is yellow color, if necessary.

Content of the identification marking for instance,

• Name of manufacture : "SUMITOMO"

• Type of cable and number of fiber : e.g. " **(G652)-FOC"

(**: Number of fiber)

• Year of manufacture : e.g. " 2010 "

Spec.	No.
6HE-	

Issue A Date:

October 19, 2010

3.3 Mechanical, Electrical and Environmental Characteristics

The finished cables can be subjected to the following mechanical, electrical and environmental conditions. In these tests, the imprint on the sheath is not considered mechanical damage.

Item	Test Condition	Specification
Tensile Performance	IEC 60794-1-2-E1 Max load: 2,000 N	Attenuation change ≤ 0.1 dB* No defect on fiber and sheath
Crush	IEC 60794-1-2-E3 Max load 2,200 N/100 mm for 1 minute Subsequently 1,100N/100 mm for 10 minutes	Attenuation change ≤ 0.1 dB* (under load of 1,1100N/100mm) No defect on fiber and sheath
Impact	IEC 60794-1-2-E4 Impact Energy: 5J No. of impact: 1 in 3 different places	No defect on fiber and sheath
Twist	IEC 60794-1-2-E7 Length: 1 m Weight 150 N Angle: ± 90° No. of cycle: 10	Attenuation change ≤ 0.1 dB* No defect on fiber and sheath
Cable Bend	IEC 60794-1-2-E11 Mandrel Dia. : 20 × Cable Dia. 1 turn No. of cycle : 10	Attenuation change ≤ 0.1 dB* No defect on fiber and sheath
Temperature cycling	IEC 60794-1-2-F1 Temperature : -30°C - +70°C No. of cycle : 2	Attenuation change ≤ 0.1 dB/km
Water Penetration	IEC 60794-1-2-F5B Time : 24 hours	No water leak at the end of 3 m sample

^{*:} Attenuation 0.1 dB is considered as measurement tolerance.

4. Technical information

Item	Information
Span length	Max. 100m
Wind velocity	144km/hour

5. Packaging and Shipping

The minimum barrel diameter of the drum shall be more than 30 times the nominal diameter of the cable. Each length of cable shall have both end effective sealed. The direction of rotation of the color scheme shall be shown by marking the clockwise and anticlockwise ends with red and green adhesive tape respectively.

6 History of Change

The first issue of specification carries the letter A. Each time a specification is re-issued, it carries a consecutive alphabetic letter and a new date. A vertical line in the margin indicate the revised part from the last issue.

Issue No.	Description of change	Date	Incorporated by
A	Initial issue	October 19, 2010	A. Noguchi